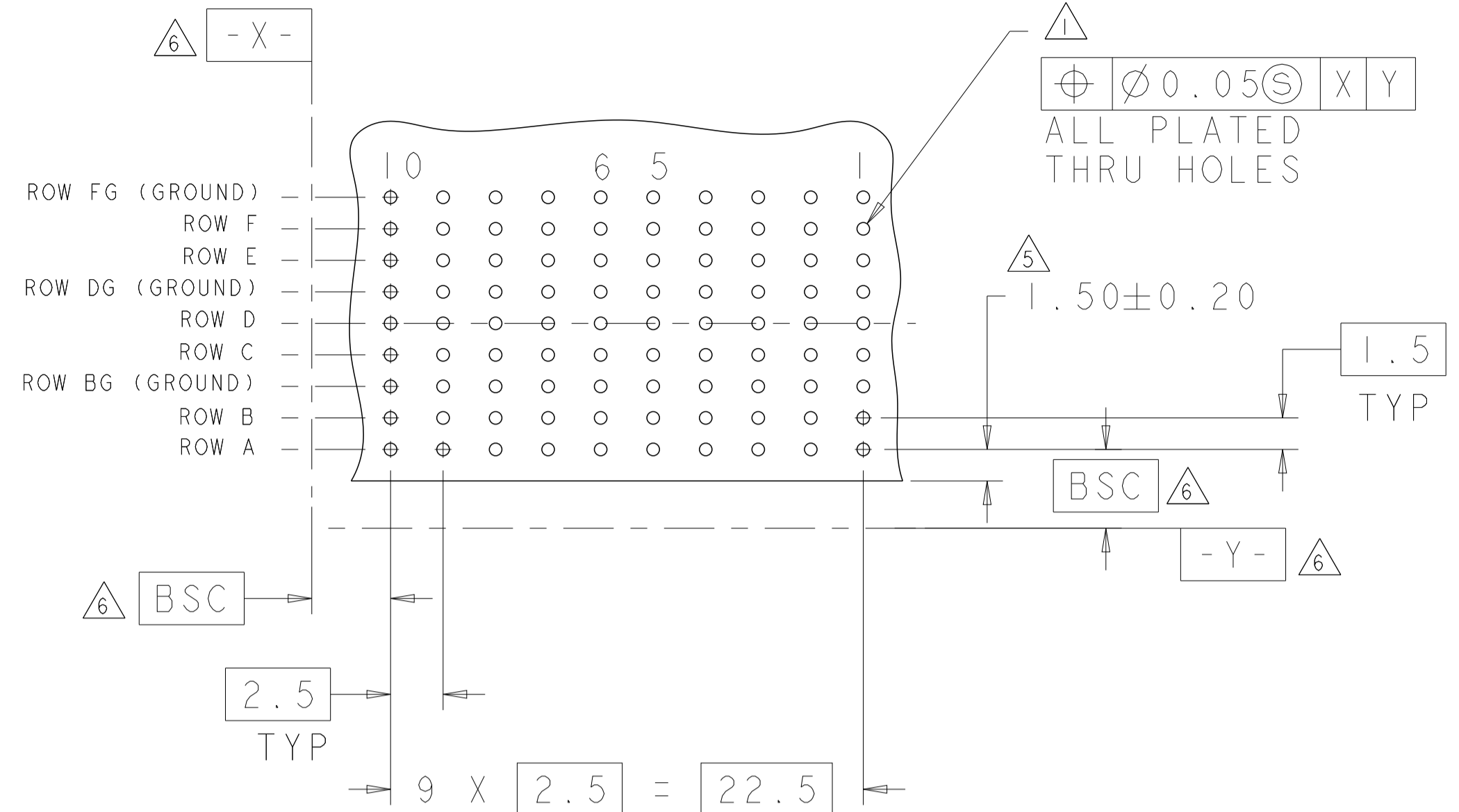
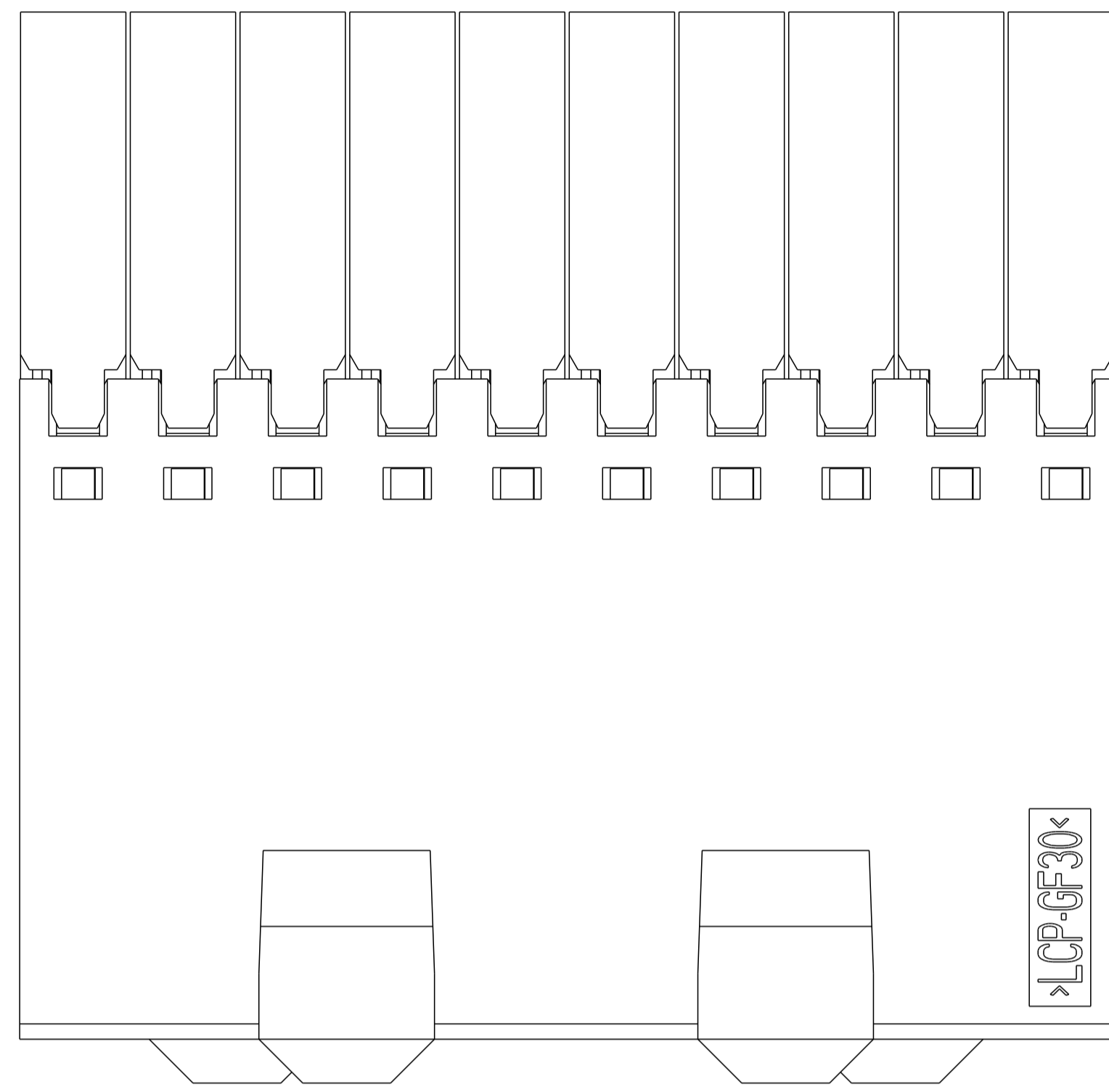
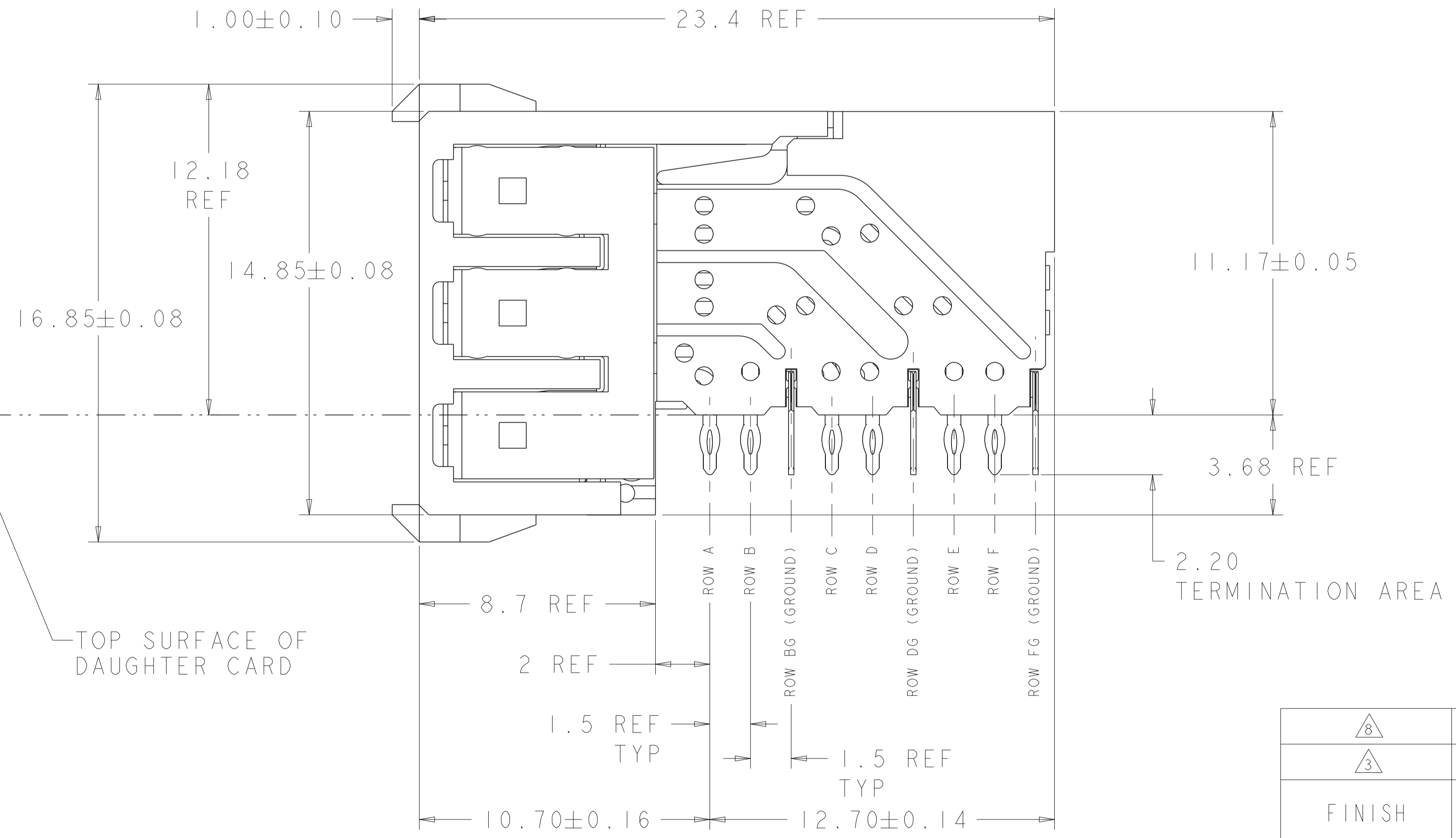
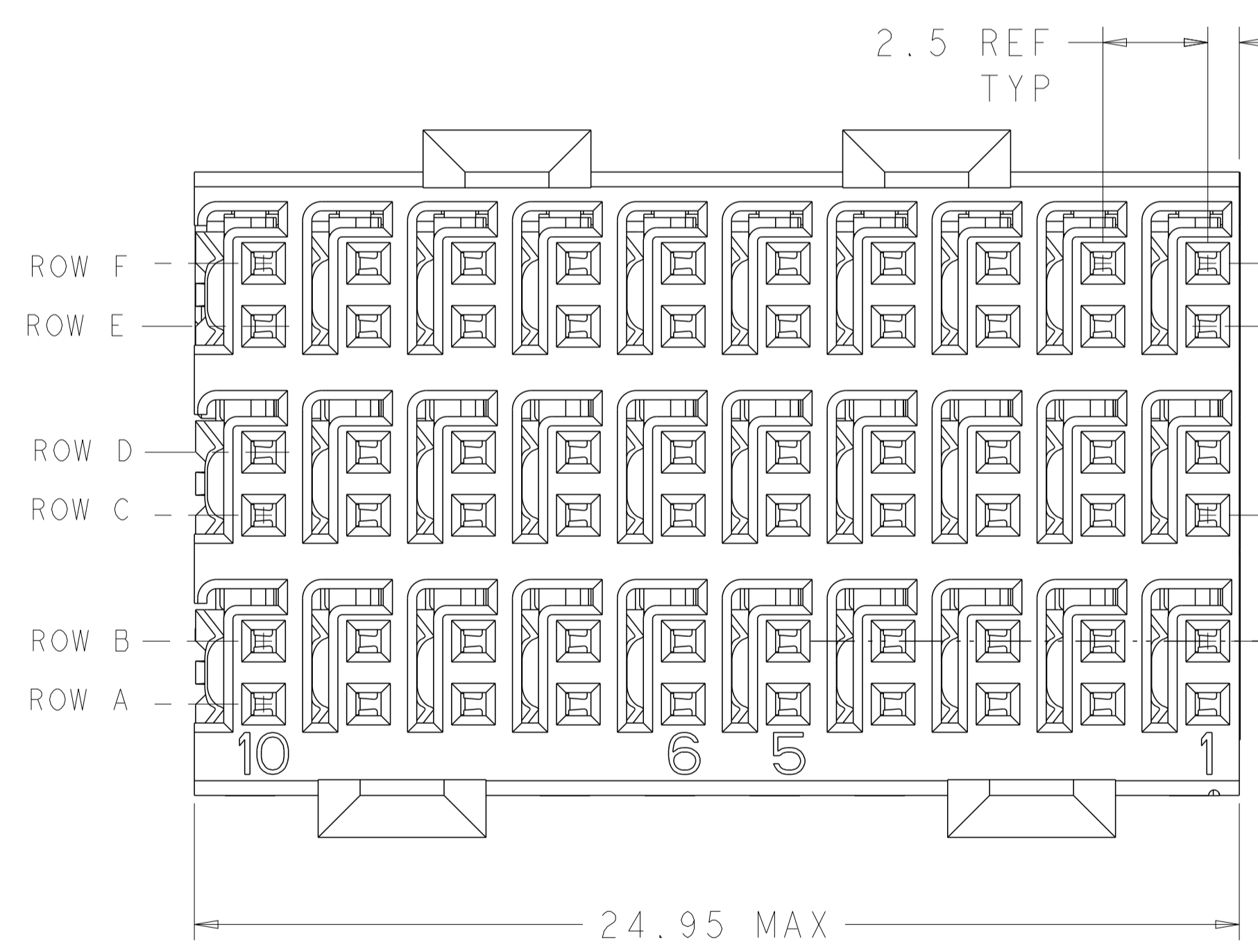


LOC		DIST		REVISIONS			
P	LTN	DATE	DMN	APVD			
D		REVISED PER ECO-12-010079	08SEP2012	KH	JE		



RECOMMENDED PC BOARD LAYOUT,  
 DAUGHTER BOARD,  
 COMPONENT SIDE SHOWN  
 SCALE 4:1

- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ MATERIAL:  
 SHIELD - PHOSPHOR BRONZE  
 CONTACT - COPPER-NICKEL-SILICON  
 HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- △ FINISH: SIGNAL AND GROUND CONTACTS:  
 MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS  
 COMPLIANT PIN AREA: 0.5µm MIN BRIGHT TIN-LEAD OVER BASE PLATING
- △ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN.
- △ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ FINISH: CONTACT AND SHIELD  
 MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL  
 COMPLIANT PIN AREA - 0.05µm MIN BRIGHT TIN-LEAD OVER 1.27µm MIN NIKCEL



TOP SURFACE OF DAUGHTER CARD

△ 8	1469081-2
△ 3	1469081-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DMN	S. MAGARO	13MAY2002
CHK	N. SCHROLL	13MAY2002
APVD	H. PATTERSON	16MAY2007

TE Connectivity  
**STE**  
 RECEPTACLE ASSEMBLY,  
 3 PAIR, 25mm, HMZd

SIZE	A1	CAGE CODE	100779	DRAWING NO	1469081
SCALE	8:1	SHEET	1	OF	1
REV	D				